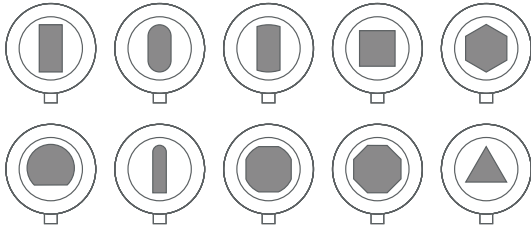


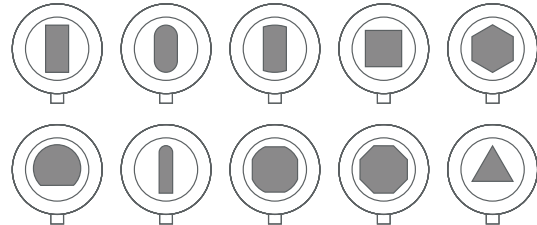
## STANDARD KEYING LOCATIONS

### SMALL STATION

1/2"(A) & 1-1/4"(B) **PUNCH VIEW**

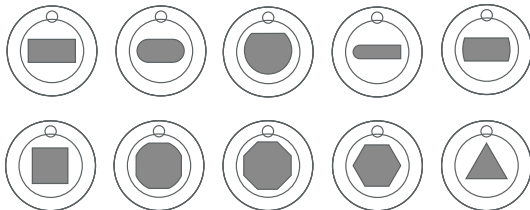


1/2"(A) & 1-1/4"(B) **DIE VIEW**

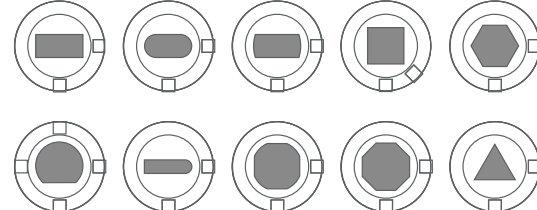


### LARGE STATION

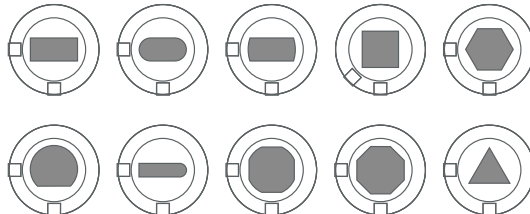
2"(C), 3-1/2"(D) & 4-1/2"(E) **PUNCH VIEW**



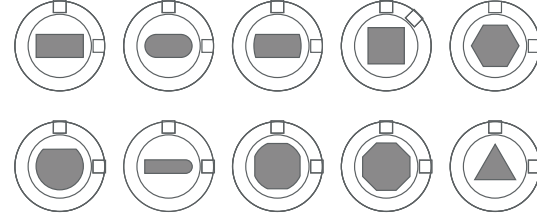
2"(C) **DIE VIEW**



3-1/2"(D) **DIE VIEW**

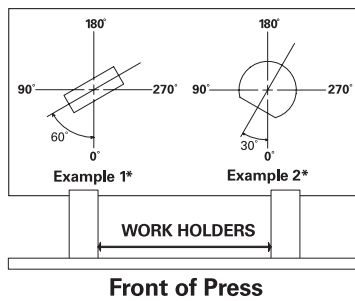


4-1/2"(E) **DIE VIEW**



## WILSON TOOL KEYING DIAGRAM

### PUNCH VIEW



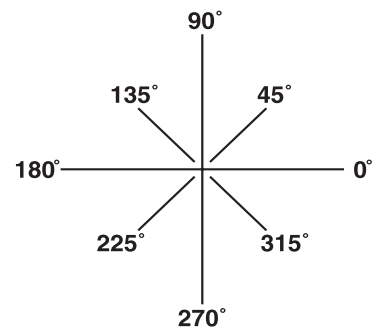
#### Non-Standard Key Locations

The two above examples show shapes oriented at 60° and 30°. To ensure proper shape orientation, it is important that you refer to non-standard key locations by following these examples:

**Example 1:** Shape at 60°

**Example 2:** Shape at 30°

### DIE VIEW



#### Front of Press

This key location matches the Amada® turret punch press programming method.