STANDARD KEYING LOCATIONS
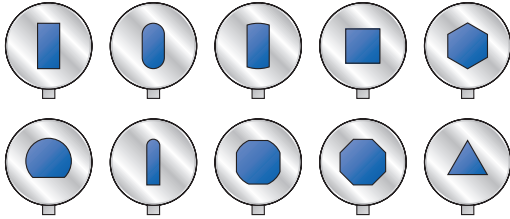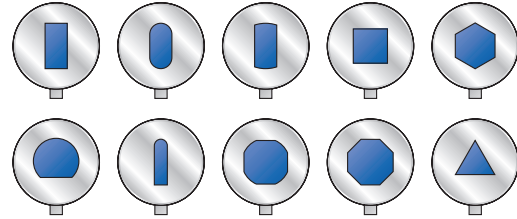
1-1/4" (B) STATION (includes 1/2" & 5/8")

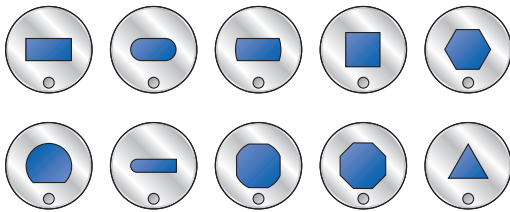### PUNCH VIEW

DIE VIEW

2" STATION (HP)
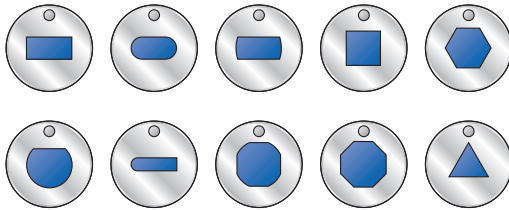
PUNCH VIEW
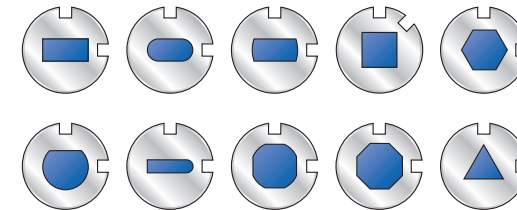

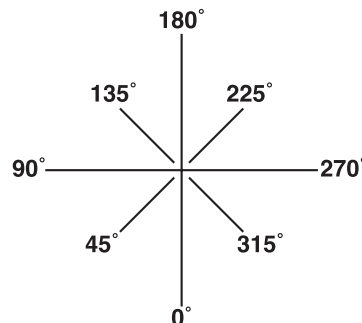### DIE VIEW
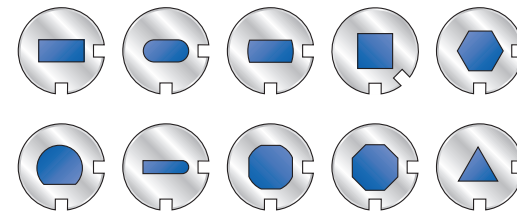
3-1/2" STATION

PUNCH VIEW

DIE VIEW

WILSON TOOL KEYING DIAGRAM

DIE VIEW

Front of Press

When ordering shapes at non-standard angles, use this diagram.

180°
135°   225°
90°   270°
45°   315°
0°

EXAMPLE OF ANGLE SETTING

180°
90°   270°
Shape at 23°
23°
0°