STANDARD KEYING LOCATIONS
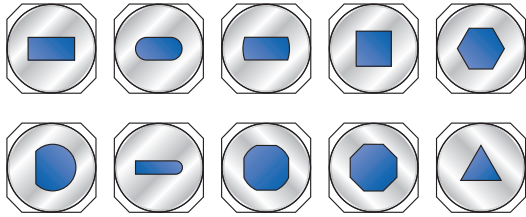
B & C STATIONS

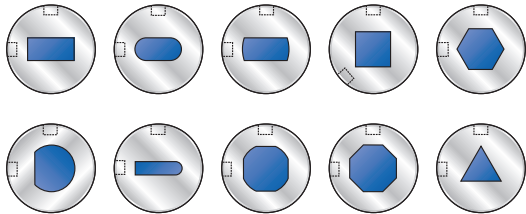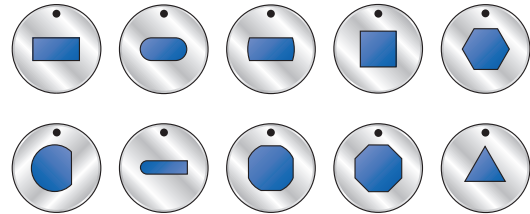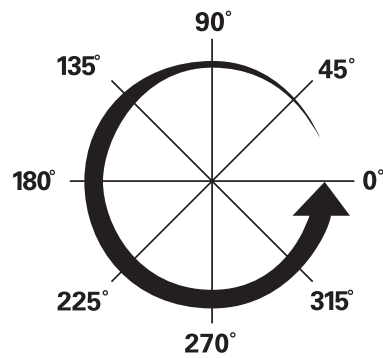| PUNCH VIEW	DIE VIEW
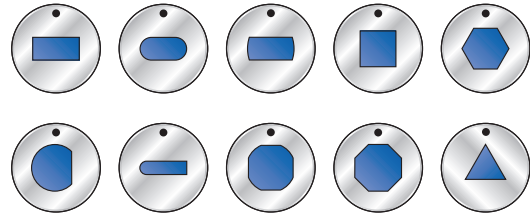
D–L STATIONS

PUNCH VIEW	DIE VIEW

WILSON TOOL KEYING DIAGRAM

Example 1*   **Example 2***

WORK HOLDERS

Front of Press
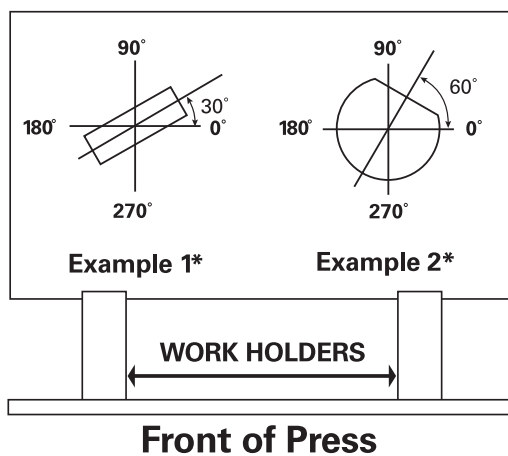
Non-Standard Key Locations

The two above examples show shapes oriented at 30° and 60°. To ensure proper shape orientation, it is important that you refer to non-standard key locations by following these examples: **Example 1:** Shape at 60°   **Example 2:** Shape at 30°